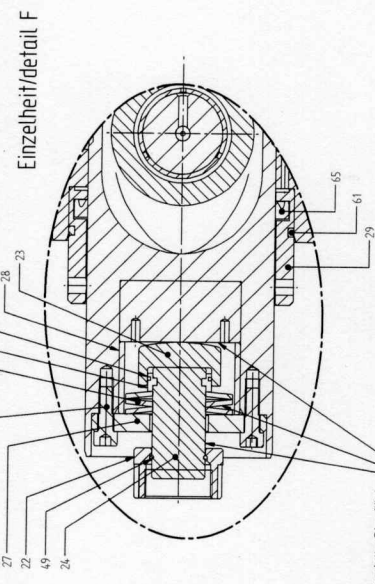


35 \_\_\_\_\_  
Mounted with LOCTITE 245 Mat.no. 9.890-472.0

Kontaktflächen und komplette Oberfläche  
 der Tellerfedern (Pos. Nr. 52) mit  
 Mehrzweckfett 9.901-478.0 gefettet.

Contact areas and the complete surface  
 of disc springs (pos. no. 52) greased with  
 multi-purpose grease 9.901-478.0

Einzelheit/detail E



Einzelheit/detail F

Part-no. X is content  
of subassembly group pos.-no. 2

AM 4587

☐ a geänderte Anweisung

6.10 kg

alte Teile-Nr. 0115138

Projection E	Oberfläche
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dimensione in mm

Benennung / description	Wahlzeichen
Getriebeende 400 l = 2.9	

Gear end 400 i=2,96	number
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55-d	5406135	5406135
anz	Genchicht	Änderung
20	and/or by	1. Änderung

DE881199	d
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21

Surfaces of marked positions are to be treated with ACTIVATOR LOCITE 7388 (part of Mat.-no. 9.892-4.09.0) prior to riveting the adhesive LOCITE 330.

Surfaces of marked positions are to be treated with ACTIVATOR Type N LOCITITE 7649 (Mat.-no. 9.890-444.0) prior to applying the adhesive LOCITITE 245.

Adhesion according to manufacturers instructions!

10	11
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1. *Journal of the American Medical Association*, 1997; 277: 1033-1038.