

LOW DESITY POLYETHYLENE - HIPTEN®

HIPTEN® - commercial types

Property	Melt Flow Rate	Density	Tensile Strength	Tensile Strength	Elongation	Hardness	Vicat Softening	Dart Drop	Tear Strength	Additives	Application
Method	EN ISO 1133-1	EN ISO 1183-2	EN ISO 527-3	EN ISO 527-3	EN ISO 527-3	EN ISO 868	EN ISO 306	ASTM D 1709	ASTM D 1922		
Unit	g/10 min	kg/m³	MPa	MPa	%	Shore D	°C	g	g/mil		
FILM											
22003	0.3	921	MD/TD -/11**	MD/TD 26/23**	MD/TD 250/500** 700	46	98	180*	MD/TD	-	Heavy duty bags
22006	0.6	922	MD/TD -/11**	MD/TD 28/22**	MD/TD 200/400** 650	46	98	150*	MD/TD	-	Shrink film
21018 A6	2.0	921	MD/TD -/10**	MD/TD 23/18**	MD/TD 300/500** 550	46	96	120*	MD/TD	AO	General purpose film
INJECTION MOULDING											
21015	1.5	921	10	14	550	44	96	-	-	-	Injection moulding of

HIPTEN® - types on request under commercial sustainable conditions

FILM											
22007 A17	0.7	922	MD/TD -/11** 10	MD/TD 28/22** 16	MD/TD 200/400** 650	46	98	150*	MD/TD	AO	Film for milk packaging
22020	2.0	921	MD/TD -/12** 9	MD/TD 23/18** 12	550	46	96	120*	MD/TD	-	Laminating
INJECTION MOULDING											
21010	1.0	921	10	16	650	45	97	-	-	-	Injection moulding of

The values given in this review are typical and are provided for guidance purposes only.	
ADDITIVES: AO - antioxidant	NOTES: * results obtained at 40 µm film sample; blowup ratio 2.7:1
All HIPTEN® types have Health Certificate ie Statement of Conformity, which declares product's conformity with the European norms for materials	

LOW DENSITY POLYETHYLENE - HIPTEN®:
It is produced in the HIP-Petrohemija under the licence from National Distillers Co (USA), and engineering made by Foster Wheeler (USA).
STORAGE
Polymer pellets are packed in classical or valve bags, each bag weighs 25 kg. Bags are arranged on pallets and wrapped in stretch foil. One pallet has total polymer weight of 1250 kg.
Polyethylene is combustible material, therefore fire prevention measures in warehouses should be applied. Keep the polymer protected from harmful influence of heat, direct sunlight and high atmospheric humidity during storage.
If resin is stored under unfavourable conditions of large fluctuation in ambient temperature and atmospheric humidity, atmospheric moisture can condense inside the packaging. In such case, it is recommended to dry pellets before use.
The producer has no responsibility for any damage caused with the inappropriate storage.

REACH
HIP-Petrohemija with applying the existing standards ISO 9001, ISO 14001, ISO 45001 and ISO 50001 follows completely the highest standards by which human health and safety protection and environmental protection are regulated and herewith it expresses its intention to meet all the requirements which are prescribed by REACH regulation.
Registration of all the substances of potential export interest has been made with European Agency for Chemicals in Helsinki, in accordance with the prescribed deadlines, therefore in this way it enables undisturbed placement and sale of HIP -Petrohemija's products without any limits at EU Market.
As the Only Representative for HIP -Petrohemija in EU, according to Article 8 of REACH regulation, ReachLaw Ltd, Helsinki, Finland has been designated.
RECYCLING
Polyethylene is a material suitable for recycling.
The waste, that could appear during processing, should be kept clean before new usage through direct recycling.

